

## COMPARISON OF QUALITY PARAMETERS

PRODUCT	ASH % W/W MAX							Acid Insoluble Ash % W/W MAX							H <sub>2</sub> O						
	SLS (Sri Lanka)	ESA	US	Canada	UK	Germany	Netherlands	SLS (Sri Lanka)	ESA	US	Canada	UK	Germany	Netherlands	SLS (Sri Lanka)	ESA	US	Canada	UK	Germany	Netherlands
CARDAMOM	---	9		---	6	---	---		2.5			3.5						---	---	---	---
CHILLI	---	10		---		---	---		1.6									---	---	---	---
CINNAMON	5	7	5	---		---	---	1	2	2		2			15		11	---	---	---	---
CLOVES	---	7	6	8		---	---		0.5	0.5	0.5				G1 - 12 G2 - 12 G3 - 14		8	---	---	---	---
CORIANDER	---	7		---		---	---		1.5									---	---	---	---
CUMIN	---	14		---		---	---		3									---	---	---	---
GARLIC POWDER	---	6		---	5	---	---		0.5			2						---	---	---	---
GINGER	---	8		---	6	---	---		2			1.7						---	---	---	---
MACE	---	4	3.5	---		---	---		0.5	0.5							6	---	---	---	---
MUSTARD	---	6.5		---		---	---		1									---	---	---	---
NUTMEG	---	3	3	---	3	---	---	-	0.5	0.5					-		8	---	---	---	---
PEPPER BLACK	7	7	7	6	8	7	7	-	1.5	1	0.9	1.4	1	2	G1 - 12 G2 - 14 G3 - 14		12	---	12	12	12
PEPPER WHITE	4	3.5	3	2.2	4	---	---	-	0.3	0.3	0.3	0.2			G1 - 13 G2 - 15		15	---	---	---	---
TURMERIC WHOLE		8				---	---		2												
TURMERIC GROUND	9	9				---	---	1	2.5						9						

PRODUCT	Volatile Oil % V/W MIN					Non – Volatile Oil (Methylene Chloride / Ether Extract) % V/W MIN /MAX				Crude Fiber % W/W MAX			
	SLS (Sri Lanka )	ES A	US	UK	Canada	SLS (Sri Lanka)	US	Canada	UK	SLS (Sri Lanka)	US	Canada	UK
CARDAMOM		4				---				---			
CHILLI		-				---				---			
CINNAMON	1	0.4	1.25	1		---	MAX 1.25	---	---	---	---	---	---
CLOVES		14	15		15	---				---	---	10	
CORIANDER		0.3				---				---			
CUMIN		1.5				---				---			
GARLIC POWDER		-				---				---			
GINGER		1.5				---	MIN 10			---			
MACE		5	12			---	MIN 20 MAX 35	MIN 20 MAX 30		---			
MUSTARD		-				---				---			
NUTMEG	-	6.5	7.5	Grounded – 4 Ungrounded – 5		---	MAX 25	MIN 25		---			
PEPPER BLACK	3	2	2	1-2.5		---	MIN 7.5	6	6.8	---	12.5	---	17.5
PEPPER WHITE	2	1.5	1	0.8		---	MIN 7.5	7	6.8	---	5	5	---
TURMERIC WHOLE		2.5				---				---			
TURMERIC GROUND	-	1.5				---				---			